



NC Hydraulic

ĐẠI DIỆN CSM TẠI VIỆT NAM
CÔNG TY TNHH CÔNG NGHỆ LÊ HƯNG

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application

model 38~50



furniture



bike / motorbike



sport utilities



38 TNCB

model 75~100



furniture



automotive



sport utilities



transportation



89 TNCB

model 120~220



aviation



boiler & power

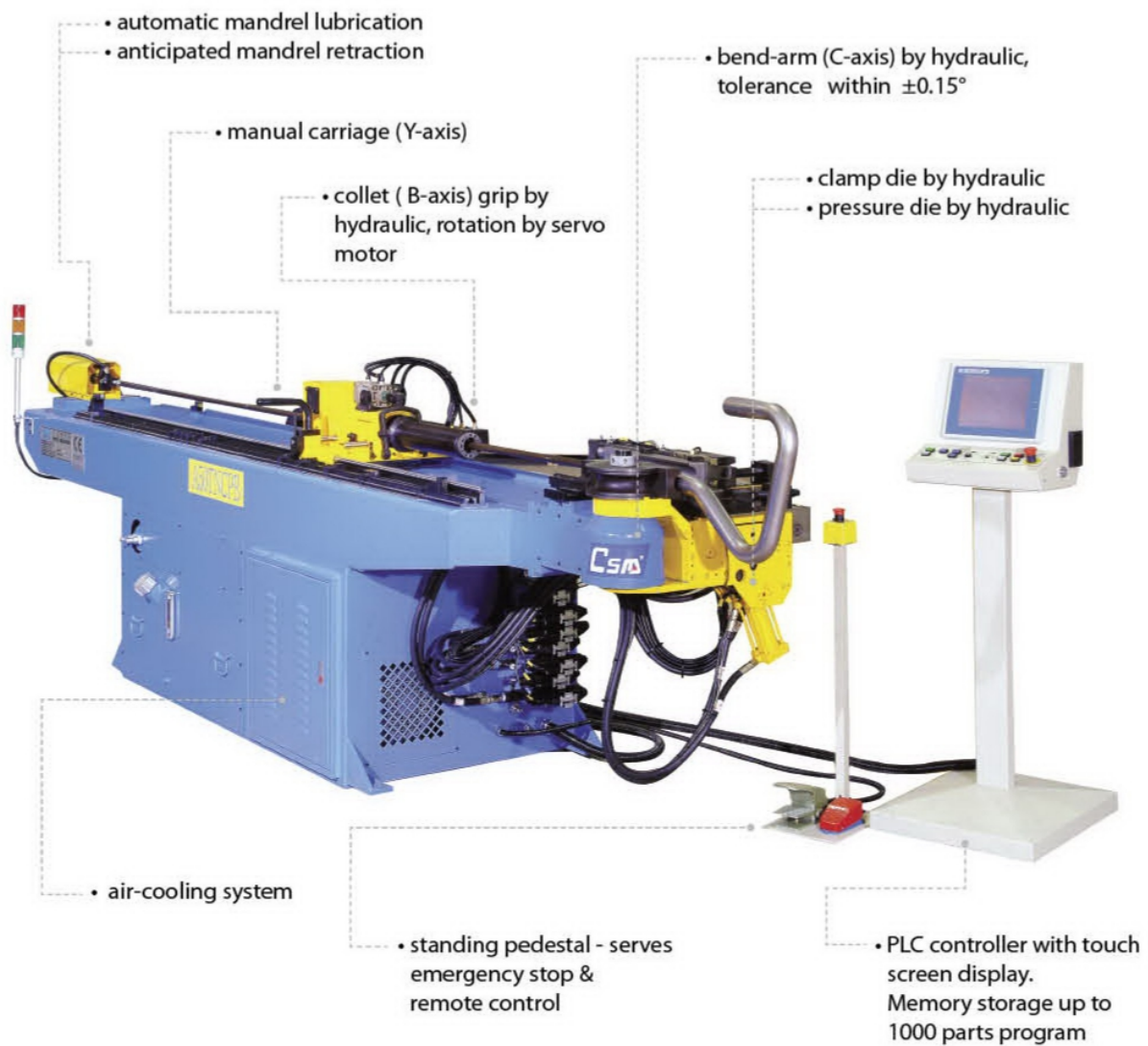


shipbuilding



220 TNCB-RBF

2 axes NC hydraulic-TNCPB



round tube / mild steel			mandrel length	radii capacity	push bend	booster	dimension / mm L * W * H	weight kgs	CSM Part no.
OD	WT	CLR							
50.8	3	30-220	2100	1			3750*1000*1250	1530	50 TNCPB
76.2	3	40-250	2400	1			4300*1200*1200	2280	75 TNCPB
89	4	50-300	2600	1			5200*1350*1350	3500	89 TNCPB
101.6	5.5	60-400	3600	1			6400*1600*1500	4500	100 TNCPB

application

model 50



furniture



bike / motorbike



sport utilities



50 TNCPB



model 75~89



furniture



automotive



sport utilities



transportation



89 TNCPB



model 100



aviation



boiler & power



shipbuilding



100 TNCPB



booster

CBF clamp booster

serves profile with ---

- thin tube $OD/WT \geq 40$
- bending radius (CLR) = 0.9~1.5 D
- qualified ovality & wall-thinning



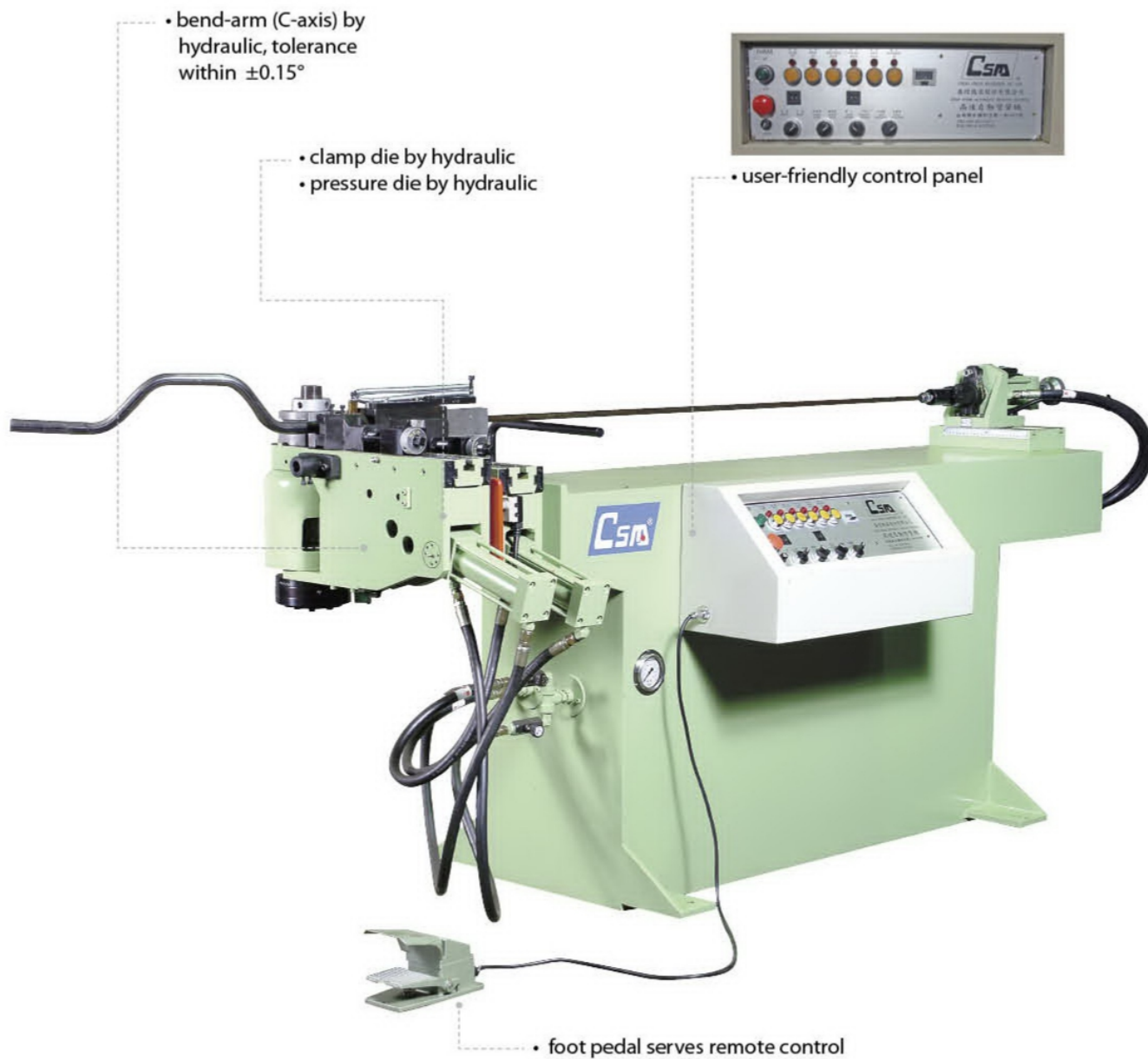
RBF power booster

serves profile with ---

- thick tube $OD/WT \leq 10$
- bending radius (CLR) = 0.9~1.5 D
- qualified ovality & wall-thinning



1 axis semi-automatic



round tube / mild steel			mandrel length	radii capacity	push bend	booster	dimension / mm L * W * H	weight kgs	CSM Part no.
OD	WT	CLR							
38.1	3	30-170	1700	1			2450*800*1000	600	38 B
50.8	3	35-250	2200	1			3000*800*1000	800	50 B

1 axis NC hydraulic-TNCB



round tube / mild steel			mandrel length	radii capacity	push bend	booster	dimension / mm L * W * H	weight kgs	CSM Part no.
OD	WT	CLR							
38.1	3	25-170	1900	1			2600*900*1100	850	38 TNCB
50.8	3	30-250	2200	1			3000*1000*1200	950	50 TNCB
76.2	3	40-300	2600	1			3600*1200*1200	1900	75 TNCB
88.9	4	40-350	2600	1			3700*1200*1200	2200	89 TNCB
101.6	5.5	60-400	3600	1			4800*1500*1400	4500	100 TNCB
127	5.5	80-450	5200	1			7000*1700*1600	7200	120 TNCB
152.4	8	90-500	6000	1			8100*2100*1700	9000	150 TNCB
180	9	100-600	6000	1			7800*2150*1900	15000	180 TNCB
76.2	3	40-300	2600	1		CBF	3600*1200*1600	2300	75 TNCB-CBF
127	5.5	80-450	5200	1		CBF	7000*2100*2000	7500	120 TNCB-CBF
127	5.5	60-450	5200	1		RBF	7000*1700*2100	7000	120 TNCB-RBF
152.4	8	90-500	6000	1		CBF	8000*2100*2100	10500	150 TNCB-CBF
220	9	220-1000	6000	1		RBF	7900*2170*2640	18000	220 TNCB-RBF



located in Taiwan Southern Science Park



100% in-house production



constant stock and fast delivery



ISO 9001 and CE certified

CSM, a pioneer in tube bending machinery, supplies the most innovative CNC bending machines in the globe. The capacity is ranging from min OD 4 mm to max OD 265 mm. Our machines are implemented in diverse industries, including aviation industries, automotive industries, shipbuilding, furniture making, heating/ventilation/air-conditioning application, petrochemical pipelines, boiler making, power plant ... etc. Attributed to our exclusive designs, CSM machines are significantly more compact and consolidated than other manufacturers'. In addition to optimum performance, we assure you power efficient, energy economic and environmental friendly.

Scale

premises : 13770 m²

employment : 160

quality management

ISO 9002 since year 1998

ISO 9001 since year 2002

milestone

- 1984 : foundation of CSM in Taiwan
- 1989 : release the first CNC tube bender
- 1998 : all machines approved with CE mark
- 1999 : acquire first international design patent
- 2003 : release the first left- + right-hand tube bender
- 2005 : relocated to Taiwan Southern Science Park ;
release the first all-electric tube bender

honor & award

- 2002 : SMEs innovation award (planetary transmission system)
- 2003 : Taiwan excellence award (38TMRE)
- 2006 : SMEs innovation award (30EMR)
- 2007 : winner of national CITD grant (15EMB)
winner of national SBIR grant (75EMB)
- 2010 : Taiwan excellence award (45EMR)

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